Effects of Fat Replacers and Stabilizers on Rheological, Physicochemical and Sensory Properties of Reduced-fat Ice Cream

E. Mahdian\textsuperscript{1}, and R. Karazhian\textsuperscript{2}

ABSTRACT

Current interests towards lowering fat content in food products and producing healthier and safer foods, have convinced ice cream manufacturers to substitute milk fat in ice cream with either carbohydrate or protein based fat replacers. In the present work, reduced-fat ice cream (5% fat) was produced using milk protein concentrate (65\%) and inulin as fat replacers (0, 2 and 4\%) as well as two types of commercial stabilizer-emulsifier blends (Stab-IC80 and Stab-6924) at levels of 0.3 and 0.4\%. Rheological, physicochemical and sensory properties of ice cream mix and final ice cream were evaluated. All the mixes were pseudoplastic fluids with apparent viscosity values decreasing with increasing shear rate. Mix viscosity and consistency coefficient increased while flow behaviour index decreasing by use of MPC (Milk Protein Concentrate) and inulin and as well with an increase in either type of stabilizer level. Ice cream hardness was not affected by type and amount of fat replacer and stabilizer but overrun values decreased with increasing MPC, inulin and stabilizers' level in the product formulation. In general, samples containing Stab-IC80 had greater values of overrun and melting resistance than samples with Stab-6924. According to panel test results, the highest score for sensory evaluation was given to sample containing 2\% inulin.

Keywords: Formulation, Quality, Reduced-fat ice cream, Stabilizer, Viscosity, Texture.

INTRODUCTION

Nowadays, consumers have directed their interest towards reduced or low-fat products as they associate them with a reduced risk of obesity and coronary heart diseases (Akalin \textit{et al}., 2008). Typically, ice cream contains 10–16\% fat that is the main component affecting flavour and textural properties of the product. Milk fat interacts with other ingredients to develop the texture, mouthfeel, creaminess, and overall sensation of lubricity. In recent years, the dairy industry has developed a variety of low-fat and fat-free ice cream products (Adapa \textit{et al}., 2000). The challenge in working with low fat ice cream is related to the fact that the fat globule network would either be disrupted or absent and this could seriously impact flavour and texture of the product (Aime \textit{et al}., 2001). Devereux \textit{et al}. (2003) reported that texture was more important than flavour in determining overall acceptability of the low-fat foods. Removal of fat causes such body and textural problems as coarseness and iciness, crumbly body, shrinkage and flavour defects (Berger 1990; Marshal and Arbuckel, 1996).

Ice cream manufacturers have made a practice to use milk fat replacers to form products that meet the demands of health-conscious consumers. Accepted fat substitutes for ice cream are made up of carbohydrates

\textsuperscript{1}Department of Food Science and Technology, Quchan Branch, Islamic Azad University, Quchan, Islamic Republic of Iran.
\textsuperscript{2}Corresponding author; email: elhammahdian@iauq.ac.ir
\textsuperscript{2}Department of Food Quality and Safety, Institute of Food Science and Technology, ACECR, Mashhad, Islamic Republic of Iran.
and proteins, instead of being based on lipid, which may form lipophilic particles (Schirle-Keller et al., 1992). It has been reported that the use of carbohydrate based fat replacers increased ice cream mix viscosity (Schmidt et al., 1993; Adapa et al., 2000; Akalin et al., 2008).

Inulin is widely used in functional foods throughout the world for their health-promoting and technological properties. Several commercial grades of inulin are available that have a neutral, clean flavour and are used to improve mouthfeel, stability as well as acceptability of low-fat foods as a low caloric texturising agent. Schaller-Povolny and Smith (1999) reported an increase in the viscosity vs. decrease in the freezing point of reduced-fat ice cream containing inulin along with an improvement in the sensory properties. The effect of using inulin as fat replacer on rheological properties of low fat and reduced fat ice cream was studied and compared with Whey Protein Isolate (WPI) (Akalin et al., 2008).

Protein based fat replacers have also been used in ice cream formulation (Ohmes et al., 1998; Roland et al., 1999; Adapa et al., 2000; Prindeville et al., 2000; Akalin et al., 2008). Alvarez et al. (2005) reported that the use of Milk Protein Concentrate (MPC 65 and 85%) in ice cream composition improved viscosity and melting properties, compared with the control. Also the use of MPC in ice cream was studied and product quality compared with the samples containing maltodextrin, polydextrose and lactose-reduced freeze concentrated skim milk (Roland et al., 1999).

Other factors contributing to ice cream texture include stabilizers and emulsifiers. Stabilizers are of high water binding capacity and therefore their type and content can affect rheological properties of ice cream mix. It was reported that increasing the stabilizer content in ice cream formulation leads to increasing viscosity that has an important effect on melting behaviour of the product (Guinard et al., 1994; Muse and Hartel, 2004; Sofjan et al., 2004; Moeenfard and Mazaheri, 2008). In work with full fat ice cream, it has been demonstrated that stabilizers promote viscosity development in the aqueous phase and control ice crystal growth (Aime et al., 2001).

The objective followed throughout this study was to evaluate the suitability of using inulin as a functional fat mimetic in comparison with MPC in ice cream formulation and to determine the most appropriate type and level of stabilizer-emulsifier blend for such ice cream formulations.

**MATERIALS AND METHODS**

Milk with 2.4% fat and 8.75% solid non fat (Pegah milk industry, Mashhad, Iran), low fat milk powder with 1.32% fat and 96.15% total milk solids (Golshad Co, Iran), cream with 30% fat (Pegah milk industry, Mashhad, Iran), inulin (Merck, Germany), and milk protein concentrate 65% (Pegah milk industry, Mashhad, Iran) as fat replacers and stabilizer-emulsifier blends (Stab25-IC 80, Roberte, France and Stab-6924, Behingard, Iran) were made use of. Sugar powder (Chenaran sugar plant) and vanillin were obtained from local suppliers.

**Ice Cream Preparation**

Product formulation was comprised of 12% SNF, 5% fat, fat replacer (0, 2 and 4%), 15% sucrose, stabilizer-emulsifier blend (0.3 and 0.4%) and 0.1% vanillin. The content level of any ingredient was found out through mathematical calculation, and for a batch size of 500 g (Chagani and Meshkat, 2006). Cream was added to the milk at 25°C and the temperature elevated to 45-50°C making use of a hot water bath. The thoroughly premixed dry ingredients (low fat milk powder, fat replacer and stabilizer-emulsifier blend) were then added. The mixes were batch pasteurized at 85 °C for 5 minutes and then cooled in an ice bath to 5°C. Following the addition of vanillin, all mixes were aged at 4°C for 24 hours to ensure complete hydration of all the ingredients. Ice cream mixes were frozen in a domestic batch type ice cream maker equipped with a compressor (1liters, Feller IC 100, Germany). Freezing took 20 minutes (at -18°C) before having 50 g portions filled.
Reduced Fat Ice Cream

into plastic cups and to be hardened at -18°C for about 24 hours.

Reduced fat ice cream was produced by incorporation of a carbohydrate-based fat replacer (inulin) and a protein-based fat replacer (MPC) at three levels of 0, 2 and 4% and two types of stabilizer-emulsifier blends at levels of 0.3 and 0.4%. Ice cream production was done in triplicates, so 48 samples were evaluated for physicochemical and sensory properties.

Physio-chemical Analyses

The total solids of milk and of low fat dried milk were determined by drying the samples at 105±1°C for 5.0 hours using air draft forced oven (PAAT-ARIYA Co. SH2006, Iran) till constant weight as prescribed in AOAC, 1997. Fat content was determined through Gerber method (ISIRI number 2450, 2005).

Flow behaviour of ice cream mixes was evaluated using rotational viscometer (Bohlin Model Visco88, Bohlin Instruments, UK) equipped with a circulator. Product temperature was controlled at 5±0.5°C by a refrigerated/heating circulator (Julabo, Model F12-MC; Julabo Labortechnik, Seelbach, Germany). Apparent viscosity was expressed in Pa s at a shear rate of 51.7 s⁻¹ (Morris 1983).

The overrun of ice cream samples was determined using the formula of Marshal and Arbuckle (1996).

The melting resistance of ice cream samples was determined according to Sakurai et al. (1996). The ice cream (30 g in weight at -18°C) was placed on a Buchner funnel at ambient temperature (25°C). The weight of the melted material was recorded after 15 minutes past and expressed as percentage weight melted.

Texture analysis was conducted at room temperature (20±1°C) using a Texture Analyser (CNS Farnell, Hertfordshire, UK) equipped with a 2.5 cm diameter stainless steel cylindrical probe. Ice cream samples were tempered to -10°C before analysis. The conditions for analysis were as follows: Penetration distance= 15 mm, Force= 5.0 g, Probe speed during penetration= 3.3 mm s⁻¹, Probe speed pre and post penetration= 3.0 mm s⁻¹. The ice cream, remaining in the plastic cup, was penetrated in two places on its largest smooth surfaces and four measurements carried out for each product. Hardness was measured as the peak compression force (N) during the penetration into the sample (Akalin et al., 2008).

Sensory Evaluation

The sensory evaluation of reduced-fat ice cream performed through the judgement of 18 trained panelists. Ice cream samples were taken out from frozen storage (-18°C) after 24 hours past of hardening and promptly offered to the panelists. The samples were coded with three digit random numbers in odourless plastic cups with all the orders of servings completely randomized. A 9-point hedonic scale was employed to determine the degree of liking of the products (9= Extreme like, 5= Neither like nor dislike, 1= Extreme dislike). The samples were rated for colour and appearance, flavour/taste, body/texture and overall acceptability as prescribed by Herald et al. (2008).

Physicochemical and sensory analyses of the final products were conducted 1 day past production.

Statistical Analysis

The data related to the three replications were obtained by applying a two factor completely randomized block design with the results being analyzed through MSTAT-C software. Analysis of Variance along with Significant Difference (P≤0.05) were accomplished through Duncan’s Multiple Range Test (Steel et al, 1997). Excel software was employed to plot curves.
RESULTS AND DISCUSSION

Flow Behaviour of Ice-cream Mixes

According to primary test results, all samples were Non-Newtonian, time independent fluids in conformity with previous reports (Cottrell et al., 1980; Goff and Davidson, 1994; Kaya and Tekin, 2001).

Profiles of shear stress and of viscosity versus shear rate revealed shear thinning behaviour of all mixes where viscosity values decreased with increasing shear rate. The reason for such behaviour is that in low shear rates, molecules are in such an irregular arrangement that leads to high viscosity values. With increasing shear rate, these molecules get aligned in more similar directions and consequently intermolecular friction and viscosity values decrease (Rha, 1975; Glichsman, 1982).

In this study shear stress and shear rate values were fitted using Herschel-Bulkley model:

\[ \sigma = \sigma_0 + k\gamma^n \]

Where, \( \sigma \) is shear stress (Pa), \( \sigma_0 \) is yield stress (Pa), \( \gamma \) is shear rate (s\(^{-1}\)), \( k \) is consistency coefficient (Pa s\(^n\)) and \( n \) flow behaviour index.

Yield stress (\( \sigma_0 \)), flow behaviour indices (n), consistency coefficients (k) and correlation coefficients (r\(^2\)) of the model for samples containing fat replacers at three levels and two types and levels of stabilizers are presented in Tables 1, and 2 respectively. Values of n for all the samples obtained were less than 1, showing the shear thinning behaviour of all the mixes reported previously (Cottrell et al., 1980; Goff and Davidson, 1994; Kaya and Tekin, 2001).

No significant difference was observed between yield stress values of samples containing MPC where these values decreased significantly with increasing inulin (P< 0.05).

Consistency coefficients of the mixes containing fat replacers were significantly higher than that of control (P< 0.05). The highest value was obtained for the samples of 2% MPC and 4% inulin. Consistency coefficient is an important parameter for

Table 1. Yield stress (\( \sigma_0 \)), consistency coefficients (k), flow behaviour indices (n) and correlation coefficients (r\(^2\)) of Herschel-Bulkley model for reduced-fat ice cream mixes containing fat replacers at three levels

<table>
<thead>
<tr>
<th></th>
<th>MPC</th>
<th></th>
<th>Inulin</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0%</td>
<td>2%</td>
<td>4%</td>
<td>0%</td>
</tr>
<tr>
<td>( \sigma_0 )</td>
<td>1.43±1.90 &quot;a&quot;</td>
<td>1.32±0.72</td>
<td>1.43±1.12</td>
<td>1.43±1.90</td>
</tr>
<tr>
<td>k</td>
<td>0.19±0.12c</td>
<td>0.9±0.22a</td>
<td>0.62±0.27b</td>
<td>0.19±0.12c</td>
</tr>
<tr>
<td>n</td>
<td>0.85±0.21a</td>
<td>0.62±0.03b</td>
<td>0.68±0.04b</td>
<td>0.85±0.21a</td>
</tr>
<tr>
<td>r(^2)</td>
<td>0.99a</td>
<td>0.99a</td>
<td>0.99a</td>
<td>0.99a</td>
</tr>
</tbody>
</table>

*Values are average±standard error (n= 3), "a,b": Values in a column which do not share a common letter are statistically different (P= 95%).

Table 2. Yield stress (\( \sigma_0 \)), consistency coefficients (k), flow behaviour indices (n) and correlation coefficients (r\(^2\)) of Herschel-Bulkley model for reduced-fat ice cream mixes containing tow types and levels of stabilizers.

<table>
<thead>
<tr>
<th></th>
<th>Stab25-IC80</th>
<th></th>
<th>Stab-6924</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.3%</td>
<td>0.4%</td>
<td>0.3%</td>
<td>0.4%</td>
</tr>
<tr>
<td>( \sigma_0 )</td>
<td>0.87±0.64 &quot;a&quot;</td>
<td>2.9±1.76</td>
<td>0.46±1.15</td>
<td>1.02±0.98</td>
</tr>
<tr>
<td>k</td>
<td>0.4±0.27b</td>
<td>0.39±0.49b</td>
<td>0.31±0.45b</td>
<td>0.62±0.36a</td>
</tr>
<tr>
<td>n</td>
<td>0.72±0.06b</td>
<td>0.9±0.31a</td>
<td>0.74±0.10b</td>
<td>0.67±0.06b</td>
</tr>
<tr>
<td>r(^2)</td>
<td>0.99a</td>
<td>0.99a</td>
<td>0.99a</td>
<td>0.99a</td>
</tr>
</tbody>
</table>

*Values are average±standard error (n= 3), "a,b": Values in a column which do not share a common letter are statistically different (P= 95%).
Reduced Fat Ice Cream

estimating viscous nature of food products (Sopade and Kassum, 1992). It was reported to be within the ranges of 0.0733 to 1.260 Pa·s

As can be seen from Table 1, the highest value for flow behaviour index was obtained for the control. The n values for the mixes with both types of fat replacers decreased with their increasing levels but the differences were not significant (P > 0.05). The flow behaviour index gives an indication of how close the ice cream mix is to a Newtonian fluid. Flow behaviour index of 0.7 was reported for ice cream mixes (Goff and Davidson, 1994). According to Chinan et al. (1985), pseudoplasticity increased with decreasing n. Similarily, Soukoulis et al. (2009) demonstrated that the use of dietary fibres in ice cream mix formulation significantly increased viscosity and shear thinning behaviour.

In a study by Schmidt et al. (1993) ice milk made with a carbohydrate-based fat mimetic was found to be of a greater viscosity and consistency coefficient and a smaller flow behaviour index than those of either the control or ice milk made with a protein-based fat mimetic. In contrast, greater viscosity and consistency coefficients and a smaller flow behaviour index were reported for reduced-fat and low-fat ice cream containing WPI when compared with inulin (Akalin et al., 2008).

According to data presented in Table 2, yield stress values for the mixes containing Stab-IC80 were significantly higher than those for mixes containing Stab-6924 stabilizer. Also increasing the level of stabilizer would lead to an increase in yield stress values for both types of stabilizers (P < 0.05).

Increasing the level of stabilizer from 0.3 to 0.4% led to increasing consistency coefficient in the sample containing Stab-6924 but presented no significant effect on this property in Stab-IC80 containing samples (P > 0.05). The highest value of k was obtained for the sample containing 0.4% Stab-6924. It was reported that increasing Salep concentration from 0.4 to 1% in ice cream formulation, led to increasing the values of k at temperatures between 10 to 50°C (Kaya and Tekin, 2001). According to Sopade and Kassum (1992), k is a factor for estimating viscous nature of food products. Stabilizers are of high water binding capacities and therefore type and quantity of stabilizers can affect the rheological properties of ice cream mix. It was reported that increasing stabilizer content in ice cream formulation leads to increasing viscosity which in turn exerts an important effect on melting behaviour of the product (Guinard et al., 1994; Muse and Hartel, 2004; Sofjan et al., 2004; Moeenfard and Mazaheri, 2008).

The values obtained for flow behaviour indices for samples with two levels of Stab-6924 and 0.3% Stab-IC80 were within the same range with no significant difference detected between them (P > 0.05). The n value for ice cream mix of 0.4% Stab-IC80 was significantly higher than that in the other mixes. Kaya and Tekin (2001) reported that with increasing Salep concentration from 0.4 to 1%, n values decreased from 0.93 to 0.77 and the mix behaviour changed from Newtonian to Non-Newtonian. Also it was reported that n values decreased from 0.98 to 0.68 and from 0.88 to 0.48 with respectively increasing the levels of guar gum and locust bean gum from 0.05 to 0.4% (Cottrel et al., 1980). The results obtained for flow behaviour indices of mixes containing Stab-IC80 were in contradictory with previous reports. This might be due to the composition of this type of stabilizer.

**Physico-chemical Properties**

Physicochemical characteristics of ice cream mix and the final ice cream containing fat replacers at their three levels are presented in Table 3.

Viscosity values increased with an increase of fat replacers in the ice cream formulation. Mixes containing MPC, were
of higher values of viscosity with the highest value obtained for mix with 4% of MPC (P< 0.05). It has been reported that the use of MPC, WPC, WPI, SPC and SPI as substitutes for milk solid non fat in ice cream mix, increases the mixes’ viscosity significantly (Thompson et al., 1983; Lee and White, 1991; Alvarez et al., 2005; Dervisouglou et al., 2005; Herald et al., 2008). Also Alfaifi and Stathopoulos (2010) reported that use of WPC as a substitute for egg yolk in Gelato ice cream containing 9% egg yolk, and increasing its level from 20 to 100% increased mix viscosity significantly. Schaller-Povolny and Smith (1999) reported an increase in the viscosity vs. decrease in the freezing point of reduced-fat ice cream containing inulin. According to Aime et al. (2001) consistency coefficients were positively correlated with the apparent viscosity values (r² = 0.910) so the greater viscosity values obtained for samples containing MPC may be the result of higher consistency coefficients for these samples.

Using fat replacers in reduced fat ice cream decreased overrun values. Overrun values for samples with inulin were in the same range with the control but MPC contained samples bore lower values of overrun (P< 0.05). Surfactants like milk protein and some emulsifiers as well as stabilizers improve whipping trait and decrease the size of air cells where fat and other emulsifiers have negative effect on overrun because the foam volume depends on protein concentration. Despite the results obtained in this study, Schmidt et al. (1993) indicated that using carbohydrate based fat replacers led to decreasing overrun value in comparison with samples containing protein based fat replacer and with control. Similarly, Alfaifi and Stathopoulos (2010) reported an increase in overrun value of Gelato ice cream when the level of WPC was raised from 1.8 to 9 g.

No significant difference was observed between melting resistance of samples and the different type and amounts of fat replacers (P> 0.05) but the melting resistance of samples containing inulin was
Reduced Fat Ice Cream

Table 4. Physicochemical properties of reduced-fat ice cream mixes and ice cream containing two types and levels of stabilizers.

<table>
<thead>
<tr>
<th></th>
<th>Stab25-IC80</th>
<th>Stab-6924</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.3%</td>
<td>0.4%</td>
</tr>
<tr>
<td>Viscosity (Pa s) at 5 ºC</td>
<td>0.141±0.06b</td>
<td>0.257±0.17a</td>
</tr>
<tr>
<td>Overrun (%)</td>
<td>26.64±4.3b</td>
<td>32.29±22.16ab</td>
</tr>
<tr>
<td>Melting Resistance (% melted after 15 minutes at 25 ºC)</td>
<td>73.72±8.34ab</td>
<td>79.64±3.50a</td>
</tr>
<tr>
<td>Hardness (N)</td>
<td>25.32±9.00bc</td>
<td>25.07±10.04bc</td>
</tr>
</tbody>
</table>

Values are average±standard error (n= 3), a,b: Values in a column which do not share a common letter are statistically different (P= 95%).
dimensional network of hydrated molecules throughout the system. Water retention is associated with the mobility of the free water molecules to become limited and consequently, the bulk viscosity increased. In this way they retard ice crystal formation and growth, improving mix viscosity, air incorporation, body and texture as well as melting properties (Nielsen, 1984). Similarly, many researchers have reported that using higher levels of stabilizers would lead to increasing viscosity in ice cream and as well in frozen yogurt (Cottrel et al., 1980; Guinard et al., 1994; Kaya and Tekin, 2001; Minhas et al., 2002; Muse and Hartel, 2004; Sofjan et al., 2004; Moeenfard and Mazahri, 2008; Soukoulis and Tzia, 2008; Milani and Koocheki, 2010).

With increase in the level of stabilizer, the overrun value improved for both types of stabilizers. Samples containing Stab-6924, benefited from higher overrun values than samples with Stab-IC80. Similarly, Moeenfard and Mazahri (2008) indicated that increasing Panisol ex, Salep and a blend of stabilizer/emulsifier concentration from 0.144 to 0.254% in frozen yogurt formulation increased the overrun value of the products. The same result was reported for guar gum by Milani and Koocheki (2010).

Melting resistance of reduced fat ice cream was affected by the type of stabilizer. In fact, samples containing Stab-IC80 showed more resistance to melting in comparison with those with Stab-6924. No significant difference was observed between samples containing 0.3 vs. 0.4% stabilizer (P> 0.05). Fat destabilization is the most important parameter affecting ice cream melting rate (Muse and Hartel, 2004). Herald et al. (2008) reported that increasing ice cream mix viscosity resulted in lower melting rate and as well improved product smoothness. In this case, increasing stabilizer content could increase viscosity and consequently improve the melting resistance (Moeenfard and Mazahri, 2008; Milani and Koocheki, 2010). Also, melting rate in frozen dairy desserts, was affected by overrun values where samples with higher values of overrun showed more resistance to melting (Sakurai et al., 1996; Moeenfard and Mazahri, 2008; Milani and Koocheki, 2010).

Increasing stabilizer level had no significant effect on hardness of samples containing Stab-IC80 while as regards the samples containing Stab-6924, 0.4% stabilizer containing sample benefited from a significantly higher hardness than the 0.3% sample. Instrumental hardness may reflect the impact of ingredients (fat, sugars, proteins and hydrocolloids) as well as the processing conditions on the final frozen product (Guinard et al. 1994; Muse and Hartel 2004). Despite the results obtained in the present study, Soukoulis et al. (2008) reported a decrease in hardness of ice cream containing some types of hydrocolloids when the concentration increased from 0.1 to 0.2%. Also hardness decreased when the guar gum concentration increased from 0.1 to 0.3% in frozen yogurt formulation (Milani and Koocheki, 2010). The decrease of instrumental hardness with increased hydrocolloid content may be attributed to the freeze concentration in their serum phase (Bolliger et al., 2000).

Sensory properties of reduced-fat ice cream containing fat replacers at three levels are presented in Table 5.

As seen from the table, in the case of all sensory attributes, using either MPC or inulin did not have any negative effect on these properties and further than this, flavour, texture, colour and overall acceptability of ice cream samples, containing inulin, were more appealing than control. Considering the scores of all sensory properties, the most acceptable sample was reduced-fat ice cream, containing 2% inulin. Similarly, Akalin et al. (2008) indicated that the use of inulin in low fat ice cream led to increasing viscosity, decreasing freezing point and while improving the sensory properties of the product. Also it was reported that sensory quality of low fat ice cream containing carbohydrate based fat replacers was more
Table 5. Sensory properties of reduced-fat ice cream containing fat replacers at three levels.

<table>
<thead>
<tr>
<th></th>
<th>MPC</th>
<th>Inulin</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0%</td>
<td>2%</td>
</tr>
<tr>
<td>Flavour</td>
<td>6.5±1.03b</td>
<td>6.7±0.99ab</td>
</tr>
<tr>
<td>Texture</td>
<td>6.5±1.40b</td>
<td>6.3±1.38b</td>
</tr>
<tr>
<td>Colour</td>
<td>6.7±0.78b</td>
<td>7.6±0.62a</td>
</tr>
<tr>
<td>Overall</td>
<td>6.9±0.52abc</td>
<td>6.8±0.78bc</td>
</tr>
</tbody>
</table>

Values are average±standard error (n= 3); a, b: Values in a column which do not share a common letter are statistically different (P= 95%). Based on 9-point hedonic scoring: 9 for excellent, 1 for very poor.

Satisfying than samples with protein based fat replacers like MPC (Roland et al., 1999). In the case of WPC and WPI use, it was reported that whiteness (L) and yellowness (b) values were affected by the level of WPC and WPI contents in Galacto ice cream containing 9% egg yolk (Alfaifi and Stathopoulos; 2009, 2010b).

Sensory properties of reduced-fat ice cream containing the two types and their levels of stabilizers are presented in Table 6.

Table 6. Sensory properties of reduced-fat ice cream containing tow types and levels of stabilizers.

<table>
<thead>
<tr>
<th></th>
<th>Stab25-IC80</th>
<th>Stab-6924</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.3%</td>
<td>0.4%</td>
</tr>
<tr>
<td>Flavour</td>
<td>6.5±0.41b</td>
<td>6.7±1.09ab</td>
</tr>
<tr>
<td>Texture</td>
<td>6.4±1.97a</td>
<td>6.4±1.38a</td>
</tr>
<tr>
<td>Colour</td>
<td>7.4±0.82a</td>
<td>7.3±0.82a</td>
</tr>
<tr>
<td>Overall</td>
<td>7.3±0.89a</td>
<td>6.8±0.84a</td>
</tr>
</tbody>
</table>

Values are average±standard error (n= 3); a, b: Values in a column which do not share a common letter are statistically different (P= 95%). Based on 9-point hedonic scoring: 9 for excellent, 1 for very poor.

CONCLUSIONS

All reduced-fat ice cream mixes were pseudoplastic (Non-Newtonian, time independent) fluids with shear thinning behaviour and viscosity values decreased with increase in shear rate. Incorporation of MPC or inulin as fat replacers, resulted in increasing consistency coefficient and decreasing flow behaviour index of ice cream mixes. Stabilizers' concentration had different effects on k and n of the mixes, but increase in yield stress as a result of increasing stabilizer level was significant as regards the stabilizers Stab-IC80 and Stab-6924. Use of MPC in ice cream formulation along with increasing its level from 2 to 4% significantly affect the flavour and mouthfeel of frozen dairy desserts (Moeenfard and Mazahri, 2008) but texture scores were recorded higher for samples containing higher levels of stabilizer (Moeenfard and Mazahri, 2008; Soukoulis and Tzia, 2008).
resulted in increasing mix viscosity and ice cream hardness, while decreasing the overrun value. The same pattern was observed for the samples containing inulin as regards the viscosity and overrun values. Hardness of the inulin containing samples along with the melting resistance of all the reduced fat ice cream samples were not affected by the quantity of fat replacers. Viscosity values increased with increasing stabilizer quantities for both types of stabilizers. Reduced-fat ice cream samples containing Stab-IC80 bore higher overrun values and showed more resistance to melting as compared with the samples containing Stab-6924. As regards the two stabilizers under study, the concentration did not significantly affect the product hardness. Reduced-fat ice cream samples containing inulin benefited from more acceptable sensory qualities than the samples containing MPC and than the control sample. The type and content of stabilizer was found to have no significant effect on the final product’s acceptability.

REFERENCES

Reduced Fat Ice Cream

Mixes at Pasteurization Temperatures.  
Modern Dairy, 73: 12-14.

18.  Guinard, J. X., Little, C., Marty, C. and  
Palchak, T. R. 1994. Effect of Sugar and  
Acid on the Acceptability of Frozen Yogurt  
to a Student Population.  J. Dairy Sci., 77:  
1232-1238.

19.  Herald, T. J., Aramouni, F. M. and Abu-  
Ghoush, M. H. 2008. Comparison Study of  
Egg Yolks and Egg Alternatives in French  
Vanilla Ice Cream.  J. Text. Stud., 39: 284- 
295.

20.  ISIRI Number 2450. 2005. Institute of  
Standards and Industrial Research of Iran.  
Icecream–specification and Test Method. 1st  
Revision, Tehran, Iran, PP.9.

of Salep Content on the Rheological  
Characteristics of a Typical Ice Cream Mix.  

of Ultrafiltration Retentates and Whey Protein  
Concentrates on Ice Cream Quality during  

23.  Marshall, R. T. and Arbulke, W. S.  
1996.Formulas and Industry Standards. In:  
"Ice Cream", (Ed.): Arbulke. W. S. 5th  
314-327.

Effects of Date Syrup and Guar Gum on  
Physical, Rheological and Sensory  
Properties of Low Fat Frozen Yoghurt  

25.  Minhas, K. S., Sidhu, J. S., Mudahar, G. S.  
Characteristics of Ice Cream Mix Made with  
Buffalo Milk and Various Stabilizers.  Plant  

26.  Moeenfard M. and Mazaheri Tehrani M.  
2008. Effect of Some Stabilizers on  
Physicochemical and Sensory Properties of  
Ice Cream Type Frozen Yoghurt. American- 
Eurasian J. Agric. Environ. Sci., 4(5): 584- 
589.

27.  Morris, E. R. 1983. Rheology of  
Hydrocolloids. In: "Gums and Stabilizers for  
the Food Industry", (Ed.): Morris, E. R.  

Cream Structural Elements that Affect  
Melting Rate and Hardness.  J. Dairy Sci.,  
87: 1-10.

Emulsifier/Stabilizers for Ice Cream.  

30.  Ohmes, R. L., Marshall, R. T. and Heymann,  
H. 1998. Sensory and Physical Properties of  
Ice Creams Containing Milk Fat or Fat  

31.  Prindiville, E. A., Marshall, R. T. and  
Heymann, H. 2000. Effect of Milk Fat,  
Cocoa Butter, and Whey Protein Fat  
Replacers on the Sensory Properties of  
Lowfat and Nonfat Chocolate Ice Cream.  J.  
Dairy Sci., 83: 2216-2223.

32.  Rha, C. 1975. Theories and Principles of  
Viscosity. In: "Theory Determination and  
Control of Physical Properties of Food  
Materials", (Ed.): Rha, C.. Reidel,  
Dordrertech, The Netherlands, PP. 123-141.

33.  Roland, A. M., Phillips, L. G. and Boor, K.  
J. 1999. Effects of Fat Content on the  
Sensory Properties, Melting, Colour, and  
Hardness of Ice Cream. J. Dairy Sci., 82:  
32-38.

34.  Sakurai, K., Kokubo, S., Hakamata, K.,  
Tomita, M. and Yoshida, S. 1996. Effect of  
Production Conditions on Ice Cream  
Melting Rate and Hardness.  Milchwissenschaft,  
51: 451–454.

1999. Sensory Attributes and Storage Life of  
Reduced Fat Ice Cream as Related to Inulin  
Content. J. Food Sci., 64(3): 555-559.

36.  Schirle-Keller, J. P., Chang, H. H. and  
Reineccius, A. 1992. Interaction of Flavour  
Compounds with Microparticulated  

37.  Schmidt, K., Lundy, A., Reynolds, J. and  
Yee, L. 1993. Carbohydrate or Protein  
Based Fat Mimicker Effects on Ice Milk  

of Overrun on Structural and Physical  
Characteristics of Ice Cream. Int. Dairy J.,  
14: 255–262.

Rheological Characterization of Akamu a  
Semi-fluid Food from Maize Millet and  

the Acidification Process, Hydrocolloids and  
Protein Fortifiers on the Physical and  
Sensory Properties of Frozen Yogurt. Int. J.  

Enrichment of Ice Cream with Dietary
اثر جایگزین های چربی و پاپدار کننده‌ها بر خصوصیات رئولوژیکی، فیزیکوشیمیایی و حسی بستی کم چرب

ا. مهدیان و ر. کارازیان

چکیده

تامیل اخیر به کاهش میزان چربی در محصولات غذایی و تولید فراورده‌های سالم تر، منجر به جایگزینی چربی در بستی با جایگزین‌های چربی بر پایه کربوهیدرات و پروتئین شده است. در تحقیق حاضر، بستی کم چرب با استفاده از گستاختره پروتئینی شیر (65 درصد) و ایتونیل به عنوان جایگزین چربی (20 و 40 درصد) و دو نوع ترکیب پاپدار کننده‌ای مولیفی مورد نظر تجاری Stab-IC80 و Stab-6924 در سطوح 30، 60 و 200 درصد تولید شد. خصوصیات رئولوژیکی، فیزیکوشیمیایی و حسی در مخلوط بستی و بستی نهایی مورد ارزیابی قرار گرفت. مخلوط کلیه نمونه‌ها میلی رنگ شوند با پرسته و ویژگی‌های ظاهری با افزایش دهنده پرسته کاسته‌یافت. استفاده از MPC و ایتونیل و همچنین افزایش درصد هر دو نوع پاپدار کننده منجر به افزایش ویژگی‌های نرم و ضریب فوم و کاهش شاخک رفتار جریان در مخلوط نمونه‌ها گردید. سنگینی نمونه‌ها بستی تحت تأثیر جایگزین‌های چربی و پاپدار کننده‌ها قرار گرفت اما افزایش درصد MPC، ایتونیل و همچنین پاپدار کننده‌ها منجر به کاهش ضریب افزایش حجم گردید. بطور کلی نمونه‌های بستی کم چرب حاوی پاپدار کننده Stab-IC80 مقادیر ضریب افزایش حجم و مقاومت به ذوب بالاتری در مقایسه با نمونه‌های حاوی پاپدار کننده Stab-6924 داشتند. بر اساس نتایج ارزیابی حسی توسط داوران جشنی بالاترین امتیاز حسی مربوط به نمونه حاوی 2 درصد ایتونیل بود.